



John R. Kasich, Governor
Mary Taylor, Lt. Governor
Scott J. Nally, Director

March 11, 2013

Mr. Aaron Zell
Hobart Corporation
1495 North High Street
Hillsboro, Ohio 45133

RE: Hobart Corporation, Hillsboro, Industrial User & Storm Water Inspections

Dear Mr. Zell:

On February 25, 2013, I conducted the annual Industrial User (IU) inspection and storm water Compliance Evaluation Inspection (CEI) at the Hillsboro facility. Terry Britton, Doug Seidl and Bob Todd represented the facility. Hobart Corporation is regulated under the Metal Finishing Existing Source Standard, 40 CFR 433.15. The inspection covered the assembly areas, the parts washer, powder coat line, and the outside storage areas. The storm water inspection included a review of the Storm Water Pollution Prevention Plan (SWP3), and a walk around the exterior of the facility to inspect storage areas and outfalls.

The facility has realigned its production. The Hillsboro facility has the various lines associated with meat production, mixing and wrapping. This was Terry Britton's last inspection due to his retirement. Doug Seidl will be the main point of contact for the facility with Bob Todd as his backup. The facility will receive an overall rating of satisfactory.

Brief Description of Facility

Hobart Corporation manufactures food processing equipment for grocery stores, food packaging, and restaurant sectors. The products produced at this facility include scales, food wrappers, meat saws, meat grinders, meat blenders and mixers. The facility also assembles products for Mannhart and Berkel lines.

Regulated Process Flows

The process flow is generated from an iron phosphating line. The second and fourth stages continuously overflow into a trench that flows to the sewer. When the process baths are changed out, they are also discharged to the sewer. Finishing Technologies is the chemical supplier for the line. They assist the facility in operating the baths efficiently. The powder coat line that follows the phosphating line is operating as designed. There is one small tumbler that was moved into the maintenance shop. The flow would be present at the manhole located outside of the shop.

Sampling

Hobart has been sampling and reporting as required. The dilution flows were reported in 2012. There were no violations during 2012.

Waste Collection and Disposal

Safety Kleen manages the solvent in the two parts washers remaining at the facility. They come out every six months. Any scrap metal is taken to Wilmington Iron and Metal. Rumpke takes the solid waste from the facility. During 2012, Hobart has been working to eliminate as much waste as possible. The powder coat paint is all being recycled. This has saved approximately \$20,000 in paint. Any used powder is being filtered and reused as a primer. In addition, Hobart has reduced the total amount of waste leaving the site by 80%. Greener Solution LLC is now taking the bulk of the plant waste and recycling it. A link to Ohio EPA's E3 program was provided to the Doug Seidl in a separate email.

Storm Water Permitting

Hobart has coverage under the multi-sector industrial general storm water permit. They are covered under Sector AB1. There is no benchmark monitoring associated with this sector. The SWP3 had been updated to reflect the new permit. Inspections are done monthly, and are maintained electronically. A copy of Sector AB1, the general permit fact sheet, the annual report and quarterly visual inspection forms were provided to Hobart at the inspection. There are two storm water outfalls for this site. One of the outfalls had ground water present in the swale, but no discharge from the storm water outfall. There was no discharge in the other outfall.

The site plan in the SWP3 does need to be updated to show the direction of the storm water flow and the location of any stacks/vents as required in its sector.

REQUIRED ACTION

Hobart needs to update the site plant in the SWP3 to include the direction of storm water flow and the location of any stacks/vents. This must be completed by April 19, 2013. A letter or email noting when the changes have been made must be sent to this office.

If you have any additional questions, feel free to contact me at (937) 285-6108.

Sincerely,



Marianne Piekutowski
Environmental Specialist 2
Division of Surface Water

MP/tb

Enclosure

cc: Doug Seidl, Hobart
Brandon Leeth, Hillsboro

ec: Ryan Laake, DSW/CO



State of Ohio Environmental Protection Agency
Southwest District Office

NPDES Compliance Inspection Report

Section A: National Data System Coding					
Permit #	NPDES#	Month/Day/Year	Inspection Type	Inspector	Facility Type
1GR00205*EG	OHR00005	02/25/13	C	S	1

Section B: Facility Data		
Name and Location of Facility Inspected	Entry Time	Permit Effective Date
ITW Food Equipment Group – Hobart 1495 North High Street Hillsboro, Ohio 45133	10:00 am	02/25/12
	Exit Time	Permit Expiration Date
	11:55 am	12/31/16
Name(s) and Title(s) of On-Site Representatives	Phone Number(s)	
Terry Britton, Venture Manager Doug Seidl, Engineer Wrap Bob Todd	(937) 840-5109	
Name, Address and Title of Responsible Official	Phone Number	
Aaron Zell, General Manager/Vice President ITW Food Equipment Group – Hobart 1495 North High Street Hillsboro, Ohio 45133		

Section C: Areas Evaluated During Inspection					
(S = Satisfactory, M = Marginal, U = Unsatisfactory, N = Not Evaluated)					
S	Permit	N	Flow Measurement	N	Pretreatment
S	Records/Reports	N	Laboratory	N	Compliance Schedule
S	Operations & Maintenance	S	Effluent/Receiving Waters	N	Self-Monitoring Program
S	Facility Site Review	N	Sludge Storage/Disposal	N	Other
N	Collection System				

Section D: Summary of Findings (Attach additional sheets if necessary)	
See attached report.	
Inspector	Reviewer
 3/11/13 Date	 3/11/13 Date
Marianne Piekutowski Division of Surface Water Southwest District Office	Martyn Burt Compliance & Enforcement Supervisor Division of Surface Water Southwest District Office

Industrial Storm Water Compliance Evaluation Inspection

Name of facility: ITW Food Equipment Group - Hobart

Address: 1495 N. High Street, Hillsboro, OH 45133

Permit number: 1IG00205*EG

Applicable permit sector: AB1

Date of visit: 2/25/13

Time started: 10:00 am

Time ended: 11:00 am

Facility representative(s): Terry Britton, Doug Seidl, Bob Todd

OEPA inspector: Mari Piekutowski

SWP3

A. Did the facility representative produce an SWP3? Y / ~~N~~ / Not requested

A1. Did it include a site map? Y / ~~N~~

A2. Did it include schedules and procedures for the quarterly routine facility inspections? Y / ~~N~~

A3. Did it include schedules and procedures for the comprehensive annual facility inspection? Y / ~~N~~

A4. Did it include schedules and procedures for the quarterly visual assessment of storm water discharges ? Y / ~~N~~

A5. If benchmark monitoring is required, does the SWP3 describe how and when that will be done?
Y / ~~N~~ / NA

Comments: The facility does monthly assessments of the storm water. The site plan needs to show the drainage direction, and the location of any shafts/vents as required in its sector.

Inspection records

B. Were inspection records available? Y / ~~N~~

Comments: Inspections are done monthly. They are maintained and available electronically.

Site Observations

C. Are materials stored exposed to weather? ~~Y~~ N. If Yes, list materials.

Nothing is stored in the open.

D. Are there any structural storm water management practices used onsite? Examples include grassed swales, permeable pavement, inlet filters, detention ponds, engineered wetlands, mulch berms, silt fence, rain gardens .

The flow goes overland through grassy swales and a field.

E. No. outfalls from site/no. inspected 2/2

G. Did any show evidence of pollutants discharged in the storm water? ~~Y~~ N

If yes, describe;

H. Other observations/comments;

There was ground water flow in one of the swales. There was no evidence of any contaminated storm water discharges.



State of Ohio Environmental Protection Agency
Southwest District Office

Pretreatment Compliance Inspection Report

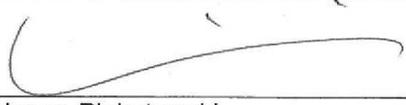
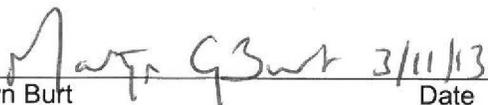
Section A: National Data System Coding					
Permit #	NPDES#	Month/Day/Year	Inspection Type	Inspector	Facility Type
1DP00019*FP	OHP000086	02/25/2013	IU	S	2

Section B: Facility Data		
Name and Location of Facility Inspected	Entry Time	Permit Effective Date
Hobart Corporation 1495 North High Street Hillsboro, Ohio 45133	10:00 am	05/01/2010
	Exit Time	Permit Expiration Date
	11:55 am	04/30/2015
Name(s) and Title(s) of On-Site Representatives	Phone Number(s)	
Terry Britton, Maintenance Manager Doug Seidl, Engineer – Wrap Bob Todd	(937)840-5109	
POTW Receiving Discharge	Categorical Standard(s) or Other Classification	
City of Hillsboro	40 CFR 433.15	

Section C: Areas Evaluated During Inspection			
(S = Satisfactory, M = Marginal, U = Unsatisfactory, N = Not Evaluated)			
S	Pretreatment		

Section D: Summary of Findings (Attach additional sheets if necessary)

See attached report.

Inspector	Reviewer
 Marianne Piekutowski Division of Surface Water Southwest District Office Date: 3/11/13	 Martyn Burt Compliance & Enforcement Supervisor Division of Surface Water Southwest District Office Date: 3/11/13

INDUSTRIAL USER INSPECTION CHECKLIST

Facility: **Hobart Corporation**

Date of inspection: **February 25, 2013**

OH Number: **OHP000086**

IDP Number: **1DP00019*FP**

Facility Representative: **Terry Britton, Doug Seidl, Bob Todd**

Inspector(s): **Mari Piekutowski**

COMPLIANCE

1. Date of last pretreatment inspection: **January 25, 2012**

2. Has the facility been in compliance with its permit limits since the last inspection? Y / N
If no, explain:

3. Is the facility in compliance with all other requirements?
Sampling procedures Y / N / NA
Reporting (late reporting, failure to report, etc) Y / N / NA
Compliance schedules Y / N / NA
Submitted BMR and 90 day compliance reports Y / N / NA
Any other requirements Y / N / NA

If any of the above five answers is no, explain:

4. Was the facility required to perform any actions as a result of the last inspection? Y / N
Explain any unresolved actions:

FACILITY OPERATIONAL CHARACTERISTICS

5. Number of Employees: **93**
6. Shifts/Day: **1**
7. Production Days/Year: **243**
8. Hours/shift: **8**

9. Any production changes since the last inspection? Y / N
If yes, explain:

The Hillsboro facility is doing assembly only. There is only one tumbler left at the facility. This was moved into the maintenance shop. The phosphate washer and paint line remain on-site.

10. General facility description and operations:

Manufacture food wrapping machines, meat saws, meat grinders, mixers, meat blenders, and scales.

FACILITY OPERATIONAL CHARACTERISTICS CONTINUED

11. Any change in materials used in production since the last inspection?
If yes, explain: Y/N
12. Any expansion or production increase expected within the next year?
If yes, explain: Y/N

WASTEWATER TREATMENT

13. Provide a schematic diagram and description of the wastewater treatment system:

There is no pretreatment equipment at this facility.

14. Was a PTI issued for the treatment system? NA
15. Were there any modifications to the treatment system since the previous inspection? NA
If yes, was a PTI obtained? NA
PTI Number: **NA** Date: **NA**
16. What is the treatment mode of operation? Batch / Continuous / Combination
If batch, list the frequency and duration:
17. Who is responsible for operating the treatment system? NA
18. How often is the treatment system checked? NA

WASTEWATER TREATMENT CONTINUED

19. Is there an alarm system for the system? NA
Explain:

20. Is there an operations and maintenance manual? NA

21. Is an inventory of critical spare parts maintained? NA
If yes, list:

22. Are there any bypasses in the system? NA
If yes, describe the location:

Have bypasses occurred since the last inspection? NA

Was the POTW notified? NA

23. Are residuals or sludges generated? Y / N

Method of disposal:

Safety Kleen takes the residuals from the parts washer. This is classified as non-hazardous. Wilmington Iron and Metal is taking the scrap metals. There are only two parts washers left. Greener Solutions LLC is now taking the other recycling. Approximately 80% of the total plant waste is being recycled.

Frequency and amount of disposal:

Safety Kleen comes out every six months to maintain two parts washers, The only two parts washers remaining are in maintenance.

Name of hauler/landfill/disposal facility:

Is any sludge generated subject to RCRA regulations? Y / N

If land applying sludge, is there a sludge management plan? Y / N

PROCESS AND WASTEWATER INFORMATION

24. List all processes generating wastewater, current wastewater flows, and where applicable, production rates as well as values on which the permit limits are based:

REGULATED PROCESS	SAMPLE LOCATION	WASTEWATER FLOW (GPD)		PRODUCTION DATA (SPECIFY UNITS)	
		Permit	Current	Permit	Current
1) Parts washer, phosphating	<i>End-of-Pipe</i>	5,400	6,000		
Total Regulated Process Flow					
Non-Contact Cooling			-		
Blowdown			-		
Reverse Osmosis			-		
Demineralizer Regeneration			-		
Filter Backwash			-		
Compressor Condensate			-		
Storm Water			-		
Other Dilute Flows			-		
Unregulated Flows (provide list)			-		
Sanitary	3,000		2,260		
TOTAL FLOW	8,400		8,260		

25. For the above flows not discharged to the POTW, list point of discharge and permit (if any).

The facility has coverage under the general industrial storm water permit.

SELF MONITORING

26. Sample location(s) described in the facility's permit:

The manhole prior to the discharge entering the sewer.

27. Is the facility sampling at the location(s) described in the permit? Y / N
If no, describe the actual location:

28. Is the location(s) where the facility is sampling representative? Y / N
If no, indicate a representative location:

The facility should consider modifying its permit to allow for an end-of-process sampling location. That would eliminate the use of the Combined Wastestream Formula and more representative sampling. This would also eliminate the need to report a dilution flow.

29. Is the flow measured or estimated? Measured / Estimated

If measured, how often is the meter calibrated?

Use water meter readings.

If estimated, describe method of estimation:

Did an estimation based on the timing of flow into a bucket.

30. Is pH monitored continuously? Y / N
If yes, how often is the meter calibrated?

31. Does the facility collect its own samples? Y / N
If no, specify the sample collector:

32. Are appropriate sampling procedures followed? Y / N
Monitoring frequencies Y / N
Sample collection (grab for pH, O&G, CN, phenols, VOCs) Y / N
Flow proportioned samples ***Time composited.*** Y / N
Proper preservation techniques Y / N
Sample holding times Y / N
Chain-of-custody forms Y / N

33. Are samples analyzed in accordance with 40 CFR 136? Y / N

34. Laboratory conducting analyses:

Belmont Labs

TOXICS MANAGEMENT

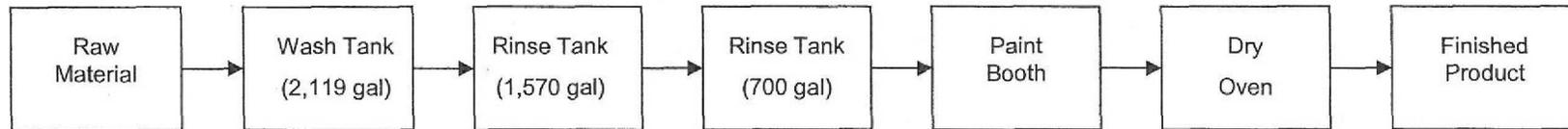
35. Are any listed toxic organics used in the facility? Y/N
If yes, identify organics:
36. Does the facility have a current toxic organic management plan(TOMP)? Y/N
If yes, is it being implemented? Y/N
37. Has the facility had any uncontrolled releases or spills to the POTW since the previous inspection? If yes, please explain: Y/N
38. Does the facility need a spill prevention plan or slug discharge control plan? Y/N
If yes, does the facility have a written plan? Y/N
39. Identify any potential slug load or spill areas:

REQUIRED FOLLOW-UP ACTIONS

Hobart Corporation – Hillsboro Plant

Process Schematic

Paint Line



March 4, 2009